

Table of Contents

Introduction: 4

Chapter 1: Designing for Safety..... 6

Chapter 2: Warning Labels or Guards? 10

Chapter 3: Hazards Which Require Guarding 12

Nip Points..... 12

Pinch Points 12

Shear Points..... 13

Point of Operation..... 13

Power Transmission..... 13

Chapter 4: Guard Design..... 14

 Modular Guarding Systems 19

Chapter 5: Interlock Systems..... 35

NEGATIVE MODE OPERATION..... 36

POSITIVE MODE OPERATION 37

POWER INTERLOCKING..... 39

CONTROL INTERLOCKING..... 40

INTERLOCK WITHOUT GUARD LOCKING 41

NON-CONTACT ACTUATORS 44

INTERLOCK WITH GUARD LOCKING 45

Chapter 7: Guarding Standards 54

<u>OSHA Standards</u>	55
OSHA 29 CFR 1910.212 – General Requirements for All Machines	56
<u>ANSI Standards</u>	61
ANSI B11.1 – Mechanical Power Presses	61
<u>ASME Standards</u>	64
ASME B15.1 – Safety Standard for Mechanical Power Transmission Apparatus.....	65
<u>ASAE Standards</u>	66
ASAE/ANSI S493 – Guarding for Agricultural Equipment	67